## **SPECIFICATION AMENDMENTS:**

Please amend the paragraph beginning at page 7, line 3, of the specification to read as follows:

-- Tungsten Wolfram contributes greatly to solution strengthening of the  $\gamma$ -phase and increase of the strength. An amount less than 8.0% will give insufficient effect, while an amount exceeding 16.0% lowers the phase stability. The lowered phase stability causes deposition of α-Cr in the alloy after using for a long while and damages the strength of the wheels. A preferable range of addition is 10.0-14.0%. --